

FHM series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 400 l/min



INSTALLATION, SERVICE AND MAINTENANCE MANUAL AND SAFETY INSTRUCTIONS



Please scan or click the QR codes to get updated electronic version of the related document:



FHM006



FHM007



FHM010



FHM050



FHM065



FHM135



FHM320



FHM500

For all the QR codes: Scan or click me!

Description

High Pressure filters

Manifold

Maximum working pressure up to 32 MPa (320 bar)

Flow rate up to 400 l/min

FHM is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines. They are directly connected to the top of the manifold, through the proper flanged interface.

Available features:

- Manifold connections up to Ø30 mm, for a maximum flow rate of 400 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment

Technical data

Filter housing materials

- Head
Phosphatized cast iron: FHM 006-007-010
Phosphatized steel: FHM 050-065-135-320-500

- Housing: Phosphatized steel

- Bypass valve: Steel

- Check valve: Steel

Pressure

- Test pressure: 48 MPa (480 bar)
- Min. Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

- Opening pressure 0.6 MPa (6 bar) $\pm 10\%$
- Other opening pressures on request.

Filter element features

Filter FHM		Filter element HP	
Δp Element type			
Element media	Construction	Δp Series	Δp
A - Microfiber	Standard	N	20 bar
	High Δp	H	210 bar
	High Δp with external support	S	210 bar
M - Wire mesh	Standard	N	20 bar
Please see ordering code tables to check element Δp series availability based on filter features.			
Flow direction through the filter element: From OUT to IN			

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

Manifold mounting

Note

FHM filters are provided for vertical mounting

Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]						
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHM 006	2.17	-	-	-	-	-	0.12	-	-	-	-	-
FHM 007	-	4.74	5.95	-	-	-	-	0.30	0.50	-	-	-
FHM 010	-	4.74	5.95	-	-	-	-	0.30	0.50	-	-	-
FHM 050	5.31	5.68	6.09	6.56	7.74	-	0.29	0.38	0.48	0.60	0.89	-
FHM 065	5.47	5.83	7.04	-	-	-	0.27	0.34	0.56	-	-	-
FHM 135	8.78	10.38	11.43	-	-	-	0.49	0.82	1.03	-	-	-
FHM 320	19.80	21.93	24.22	26.70	-	-	1.04	1.76	2.53	3.36	-	-
FHM 500	35.00	39.17	42.69	54.70	60.50	-	1.63	2.35	2.96	5.11	6.44	-

Flow rates [l/min]

Filter series	Length	Filter element design - H Series					
		A03	A06	A10	A16	A25	M25
FHM 006	1	9	10	13	14	15	16
FHM 007	2	13	13	15	16	16	16
	3	15	15	16	16	17	17
FHM 010	2	23	25	32	34	37	38
	3	31	33	37	38	39	40

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 050	1	38	37	65	67	81	101	28	36	50	52	62
	2	46	50	69	75	89	102	41	44	63	71	85
	3	57	59	76	81	93	103	51	53	71	77	90
	4	68	71	84	86	95	103	62	66	81	82	93
	5	82	83	93	95	98	105	73	75	83	89	97

Filter series	Length	Filter element design - N Series						Filter element design - H Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 065	1	23	30	48	53	71	102	22	23	43	50	67
	2	30	45	59	64	81	103	30	34	56	62	76
	3	52	60	78	82	92	105	51	58	77	81	91
FHM 135	1	61	65	99	104	131	149	46	51	83	86	122
	2	91	96	118	119	155	167	79	92	109	111	134
	3	118	119	144	146	156	168	103	112	130	137	146
FHM 320	1	112	121	187	217	252	312	97	102	156	162	228
	2	200	214	281	293	320	328	161	181	237	241	282
	3	245	267	312	320	325	333	207	233	275	280	306
	4	267	281	315	325	336	341	232	247	279	283	309

Filter series	Length	Filter element design - N Series						Filter element design - S Series				
		A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 500	1	211	232	281	289	309	394	126	135	208	210	261
	2	242	262	303	308	330	397	187	206	258	266	285
	3	284	294	336	338	357	399	226	230	285	290	315
	4	302	325	346	350	361	401	251	273	314	315	341
	5	325	334	356	361	373	401	296	301	335	338	360

Maximum flow rate for a complete pressure filter with a pressure drop $\Delta p = 1.5$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

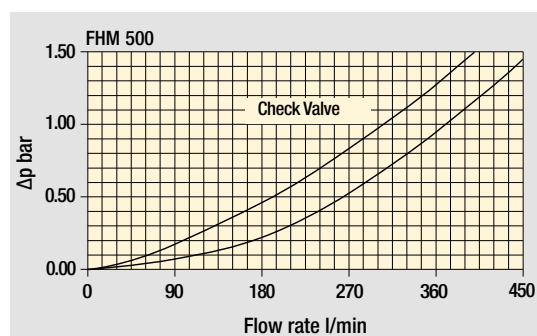
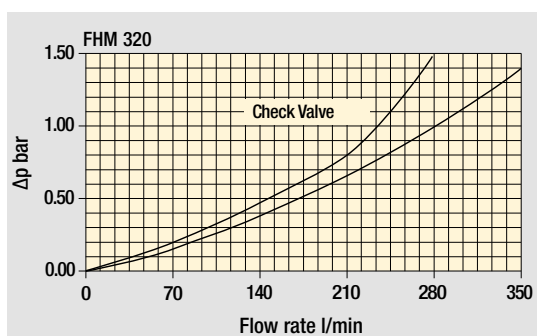
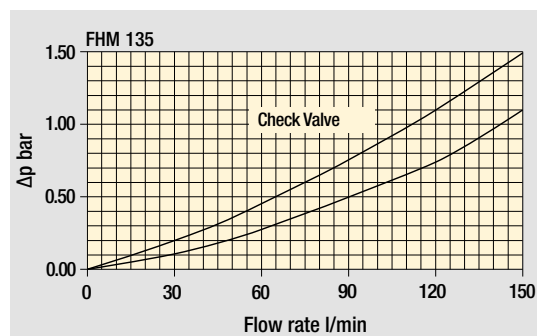
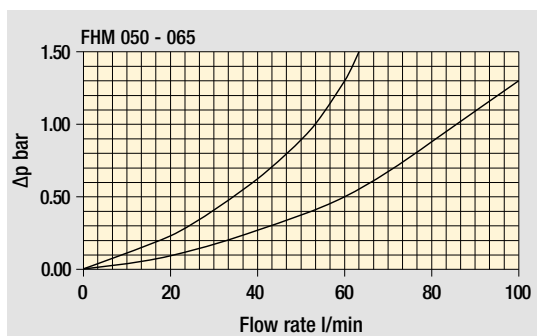
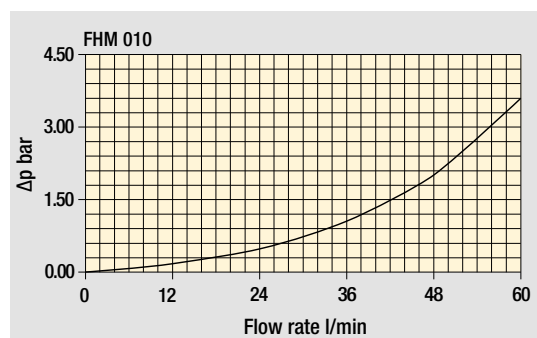
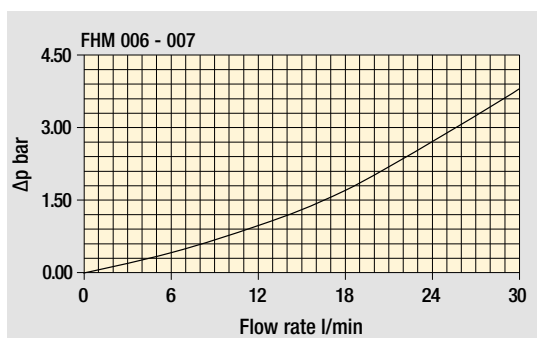
Hydraulic diagram

Filter series	Stile S	Stile S	Stile S	Stile B	Stile T	Stile D
FHM 006	•	-	-	-	-	-
FHM 007	•	-	-	-	-	-
FHM 010	-	•	-	-	-	-
FHM 050	-	-	•	•	•	•
FHM 065	-	-	•	•	•	•
FHM 135	-	-	•	•	•	•
FHM 320	-	-	•	•	•	•
FHM 500	-	-	•	•	•	•

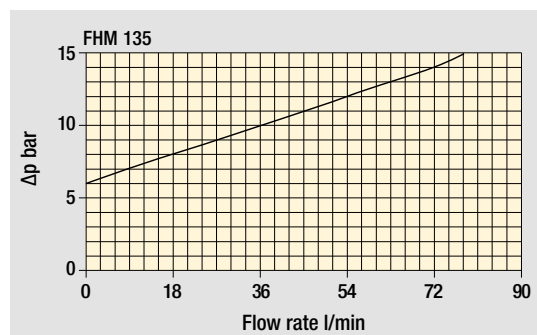
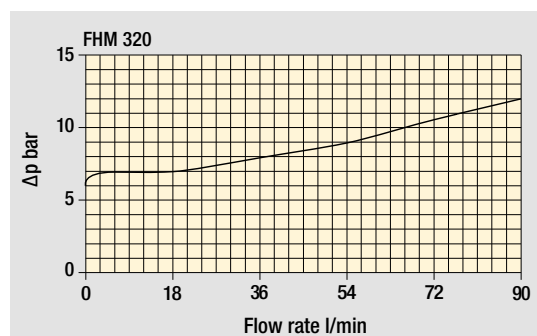
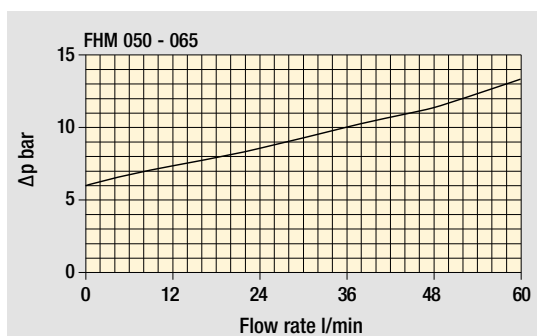
FHM GENERAL INFORMATION

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

FHM FHM006 - FHM007 - FHM010

Designation & Ordering code

COMPLETE FILTER

Series and size				Configuration example: FHM010 2 S V G1 A03 H P01							
FHM006 FHM007 FHM010											
Length	FHM006	FHM007	FHM010								
1	•	-	-								
2	-	•	•								
3	-	•	•								
Valves											
S Without bypass											
Seals											
A NBR											
V FPM											
Connections											
G1 Manifold side "A"											
G2 Manifold side "B"											
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm											
A06 Inorganic microfiber 6 µm											
A10 Inorganic microfiber 10 µm											
A16 Inorganic microfiber 16 µm											
A25 Inorganic microfiber 25 µm											
M25 Wire mesh 25 µm											
								Element Δp		Execution	
								H 210 bar		P01 MP Filtri standard	
										Pxx Customized	

FILTER ELEMENT

Element series and size				Configuration example: HP065 2 A03 A H P01							
HP011											
HP065											
Element length	FHM006	FHM007	FHM010								
2	-	•	•								
3	•	•	•								
Filtration rating (filter media)											
A03 Inorganic microfiber 3 µm											
A06 Inorganic microfiber 6 µm											
A10 Inorganic microfiber 10 µm											
A16 Inorganic microfiber 16 µm											
A25 Inorganic microfiber 25 µm											
M25 Wire mesh 25 µm											
				Seals		Element Δp		Execution			
				A NBR		H 210 bar		P01 MP Filtri standard			
				V FPM				Pxx Customized			

CLOGGING INDICATORS

See page 786

DEA Electrical differential pressure indicator	
DEM Electrical differential pressure indicator	
DEU Electrical differential pressure indicator	
DLA Electrical / visual differential pressure indicator	
DLE Electrical / visual differential pressure indicator	

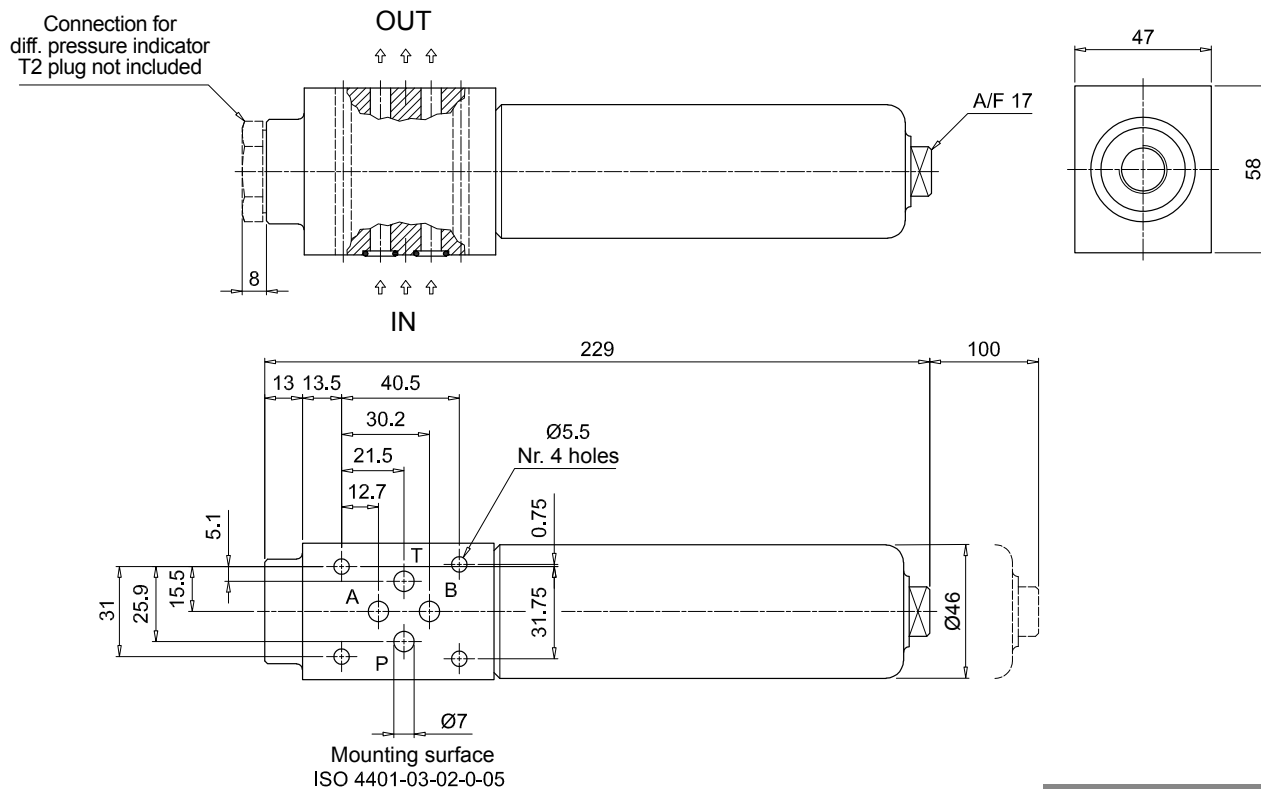
DTA Electronic differential pressure indicator	
DTI I-O Link electronic differential pressure indicator	
DVA Visual differential pressure indicator	
DVM Visual differential pressure indicator	

PLUGS

See page 807

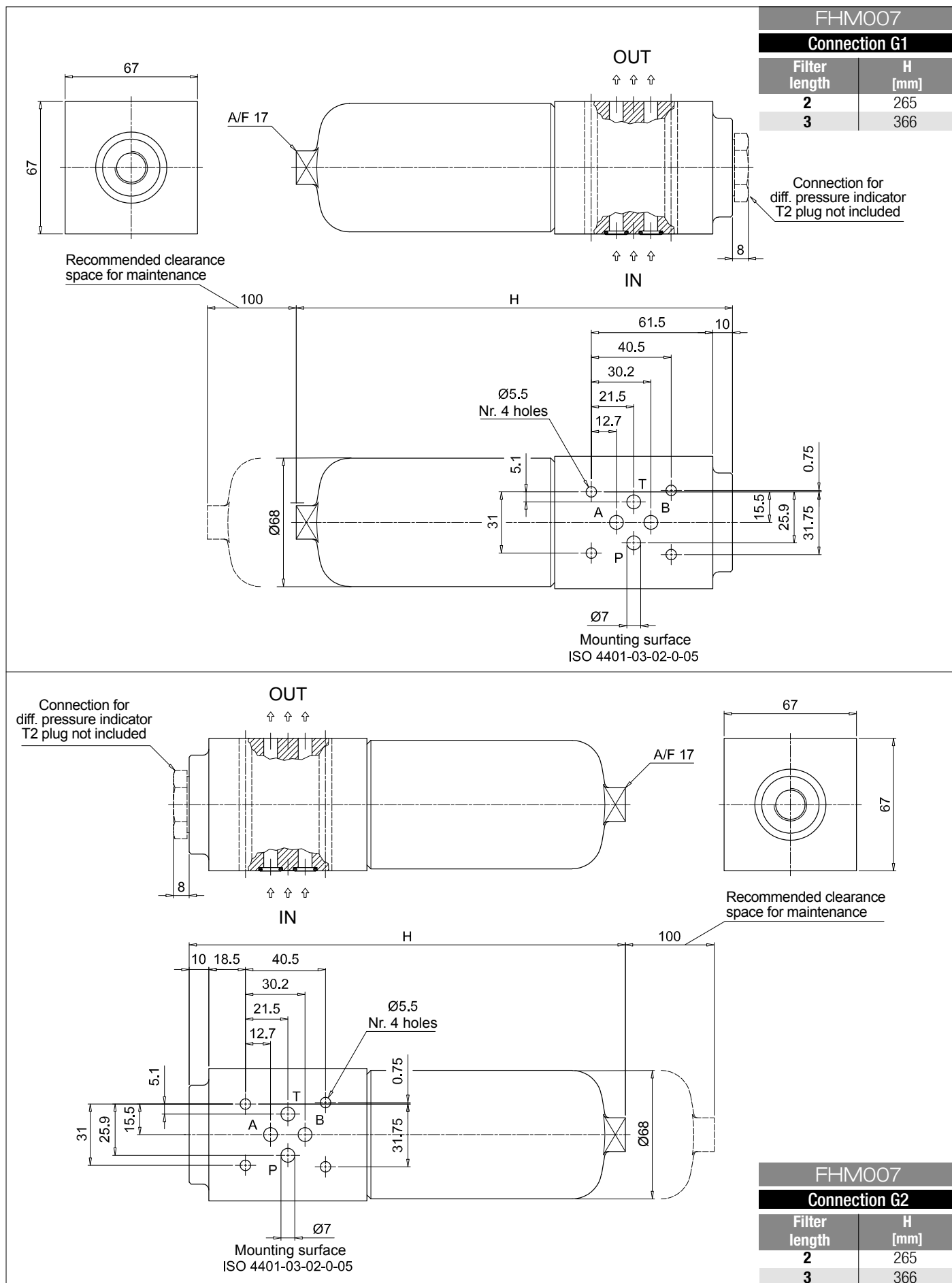
T2 Plug (not included)	
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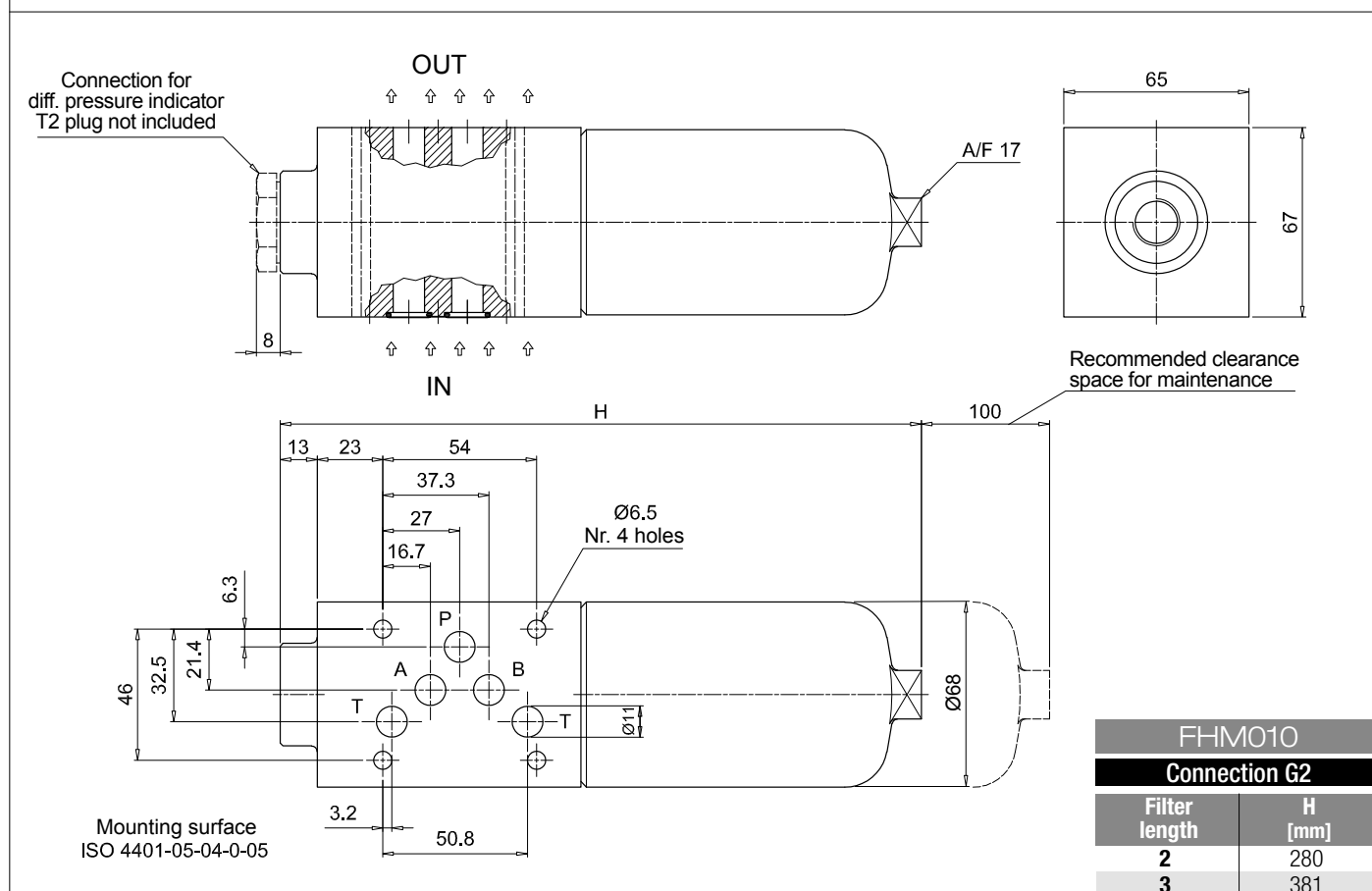
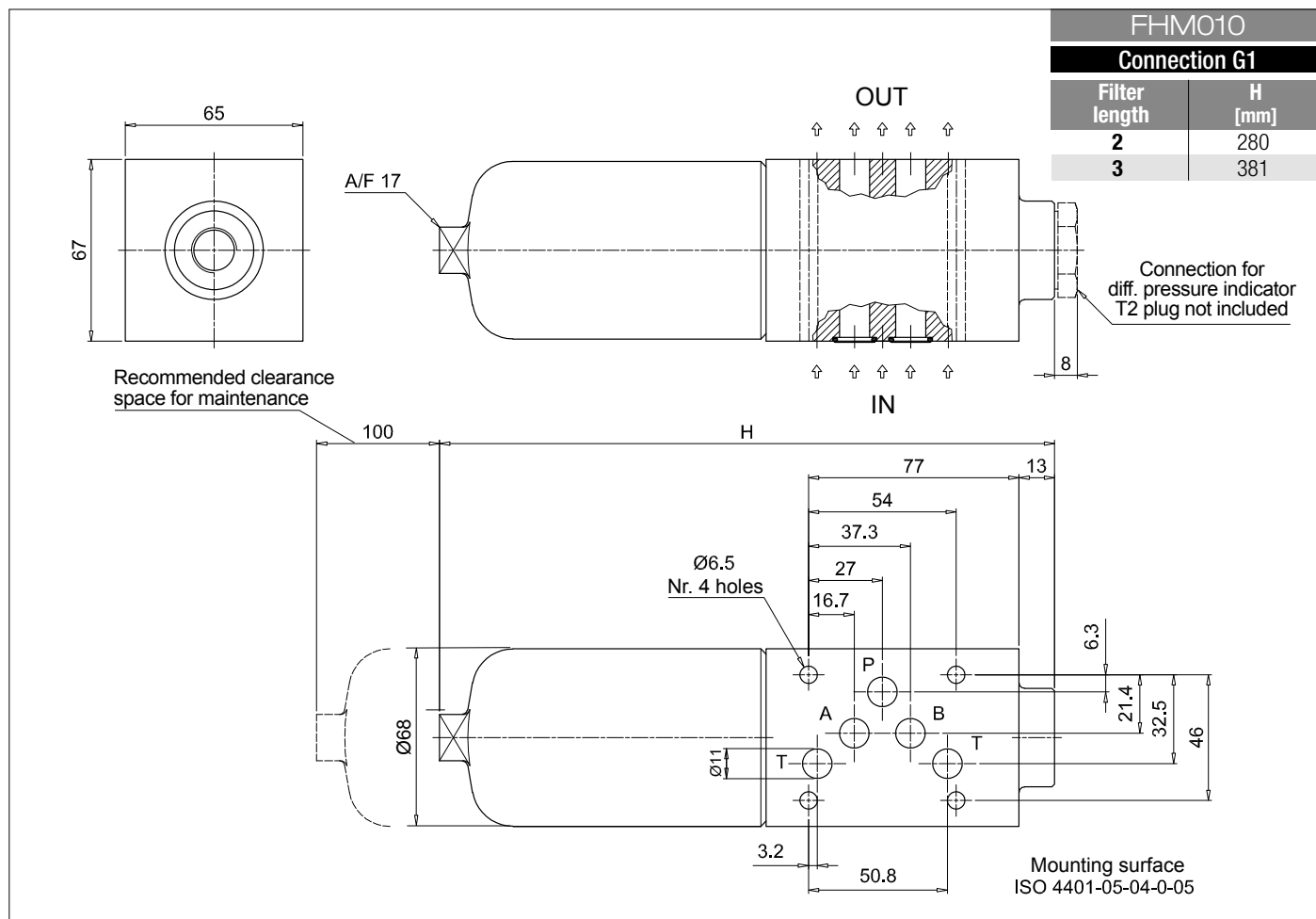
Connection G1



Connection G2

Dimensions





FHM FHM050 - FHM065 - FHM135

Designation & Ordering code

COMPLETE FILTER

Series and size

FHM050 | FHM065 | FHM135

Length

FHM050

FHM065

FHM135

1

•

•

•

2

•

•

•

3

•

•

•

4

•

-

-

5

•

-

-

Valves

S Without bypass

B With bypass 6 bar

T With check valve, without bypass

D With check valve, with bypass 6 bar

Seals

A NBR

V FPM

Connections

F1 Manifold

Filtration rating (filter media)

A03 Inorganic microfiber 3 µm

A06 Inorganic microfiber 6 µm

A10 Inorganic microfiber 10 µm

A16 Inorganic microfiber 16 µm

A25 Inorganic microfiber 25 µm

M25 Wire mesh 25 µm

Configuration example:

FHM135

3

S

A

F1

A10

H

P01

Valves:

FHM050

FHM065-135

Element Δp

S

B

T

D

S

B

T

D

N

20 bar

-

•

-

•

-

•

-

•

H

210 bar

-

-

-

-

•

-

•

-

S

210 bar

•

-

•

-

-

-

-

-

Execution

P01 MP Filtri standard

Pxx Customized

FILTER ELEMENT

Element series and size				Configuration example: HP135 3 A10 A H P01					
HP050 HP065 HP135									
Element length	HP050	HP065	HP135						
1	•	•	•						
2	•	•	•						
3	•	•	•						
4	•	-	-						
5	•	-	-						
Filtration rating (filter media)									
A03	Inorganic microfiber 3 µm								
A06	Inorganic microfiber 6 µm								
A10	Inorganic microfiber 10 µm								
A16	Inorganic microfiber 16 µm								
A25	Inorganic microfiber 25 µm								
M25	Wire mesh 25 µm								

Seals		Element Δp	HP050	HP065	HP135	Execution	
A	NBR	N	20 bar	•	•	P01	MP Filtri standard
V	FPM	H	210 bar	-	•	Pxx	Customized
		S	210 bar	•	-		

CLOGGING INDICATORS

See page 786

DEA	Electrical differential pressure indicator
DEM	Electrical differential pressure indicator
DEU	Electrical differential pressure indicator
DLA	Electrical / visual differential pressure indicator
DLE	Electrical / visual differential pressure indicator

DTA	Electronic differential pressure indicator
DTI	I-O Link electronic differential pressure indicator
DVA	Visual differential pressure indicator
DVM	Visual differential pressure indicator

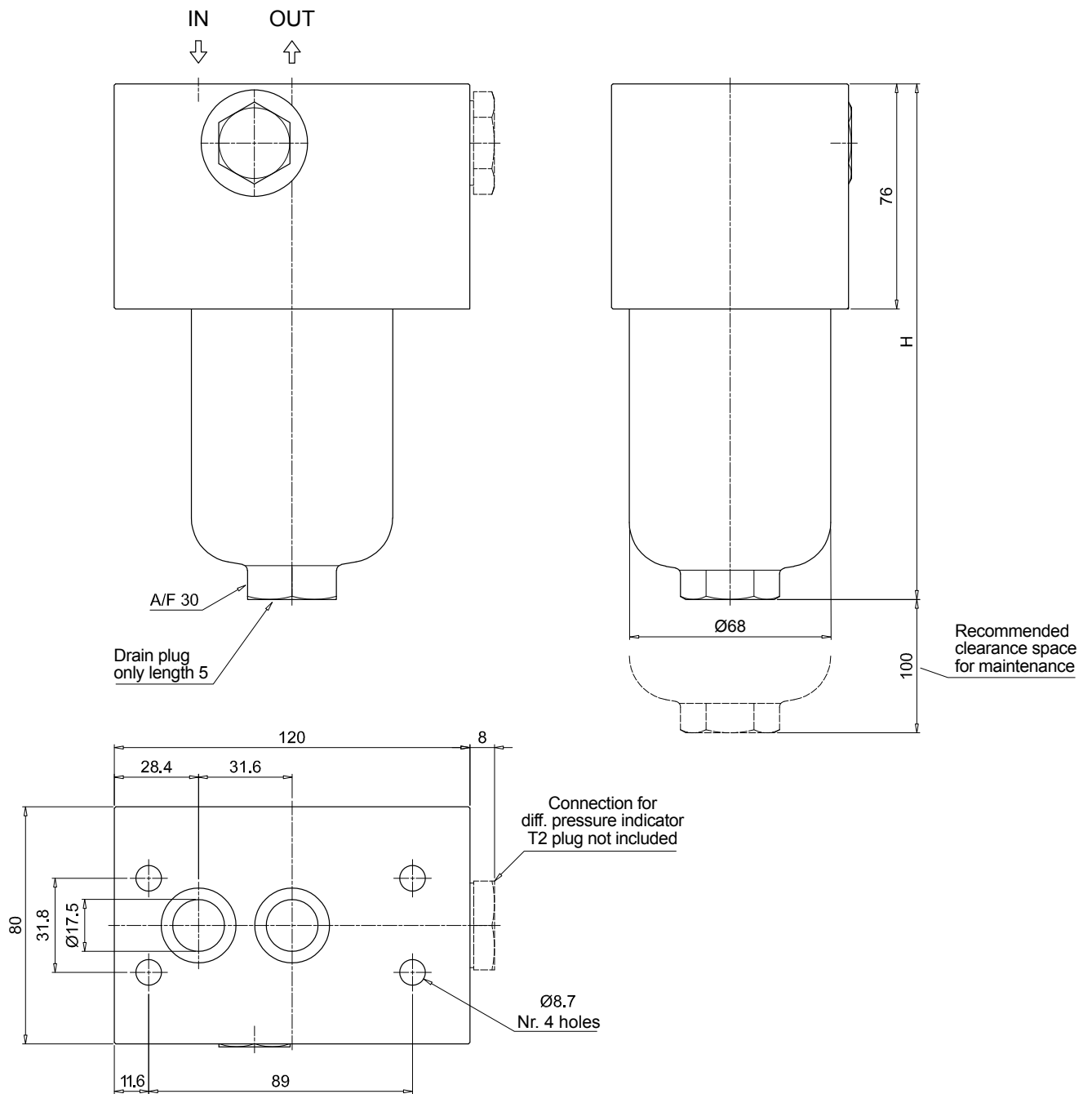
PLUGS

See page 807

T2	Plug (not included)
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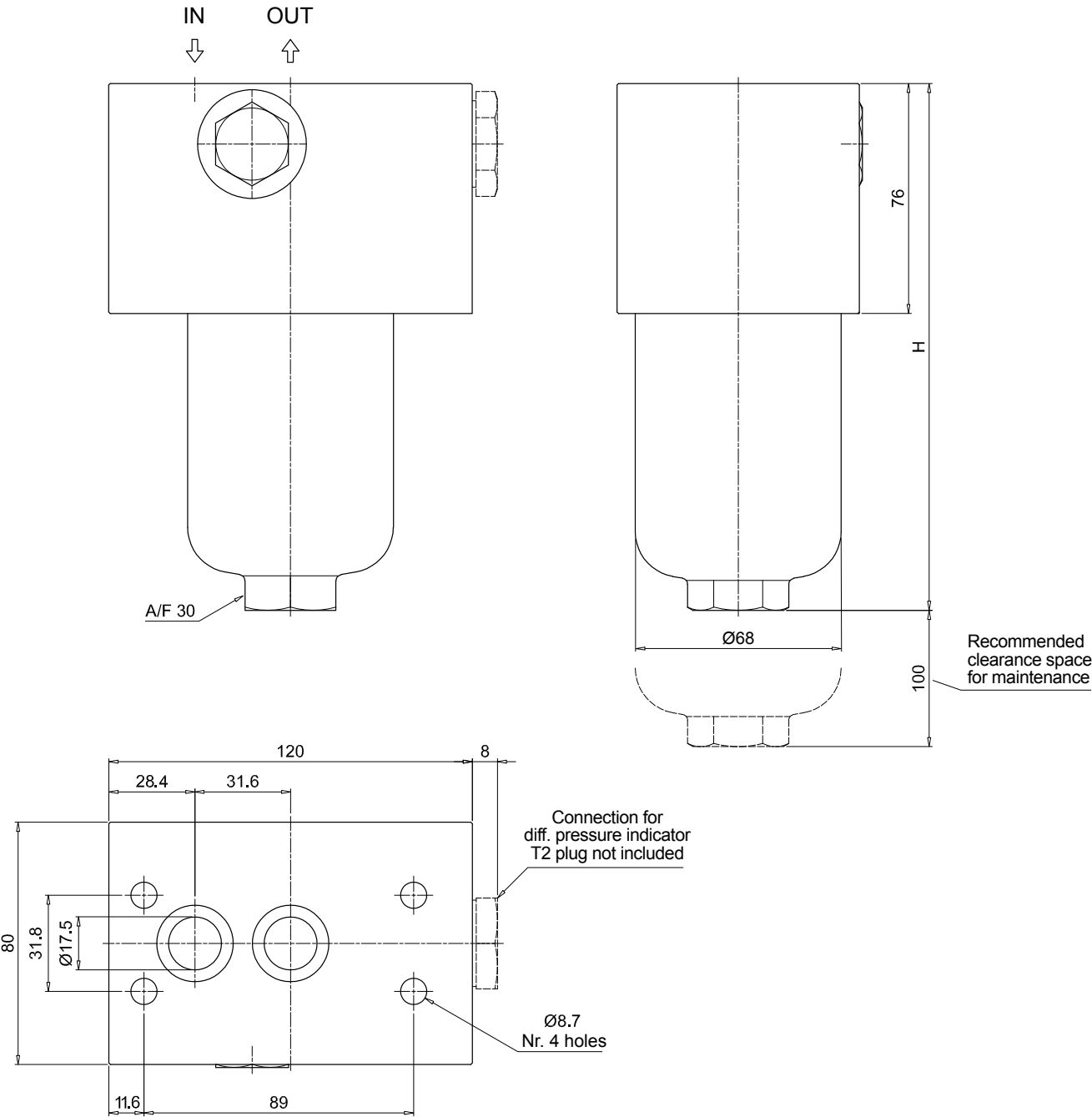
FHM050

Filter length	H [mm]
1	154
2	191
3	233
4	281
5	403



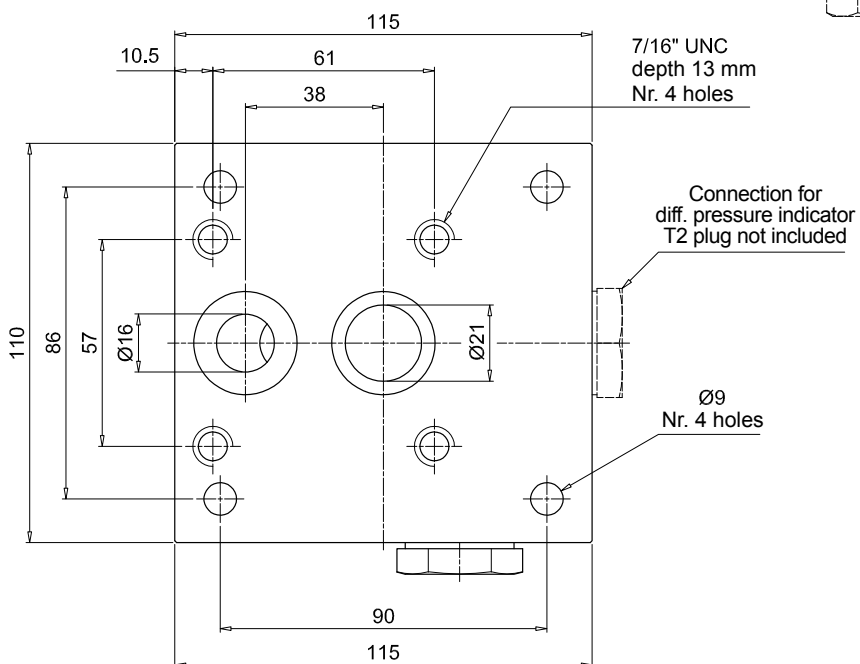
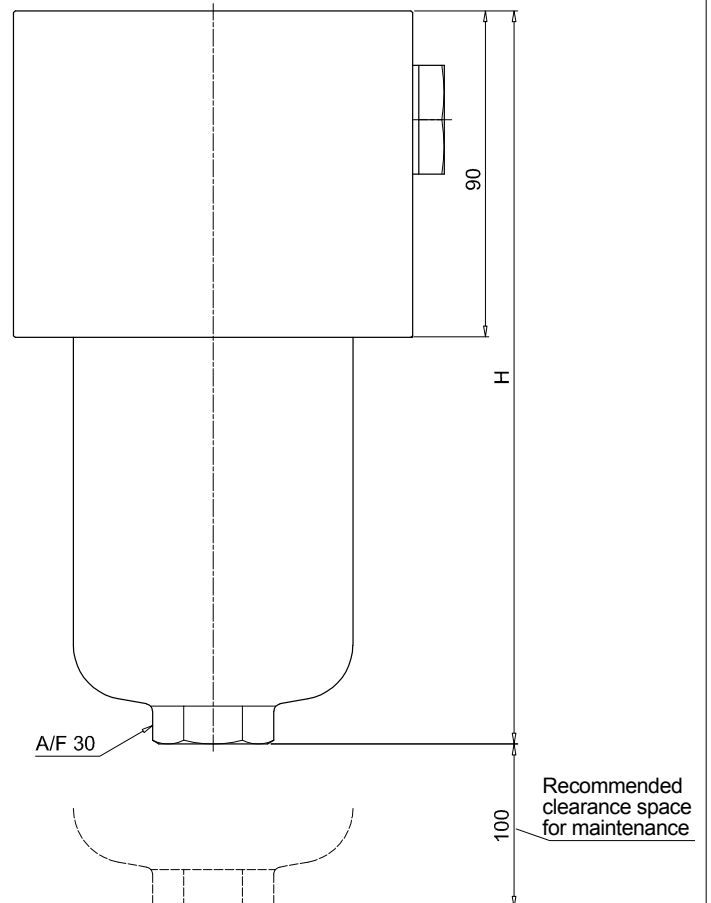
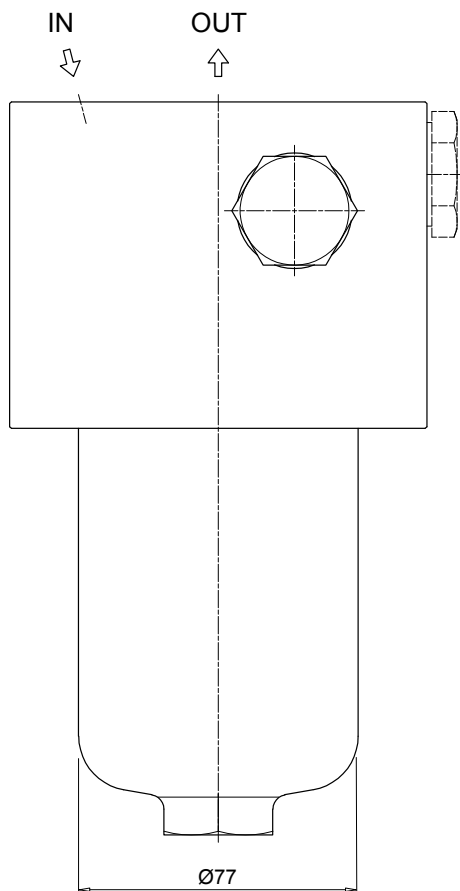
Dimensions

FHM065	
Filter length	H [mm]
1	162
2	193
3	295



FHM135

Filter length	H [mm]
1	202
2	315
3	390



FHM FHM320 - FHM500

Designation & Ordering code

COMPLETE FILTER

Series and size			Configuration example: FHM320 4 D A F1 A06 N P01									
FHM320 FHM500												
Length	FHM320	FHM500										
1	•	•										
2	•	•										
3	•	•										
4	•	•										
5	-	•										
Valves												
S	Without bypass											
B	With bypass 6 bar											
T	With check valve, without bypass											
D	With check valve, with bypass 6 bar											
Seals												
A	NBR											
V	FPM											
Connections												
F1	Manifold											
Filtration rating (filter media)												
A03	Inorganic microfiber	3 µm	A16	Inorganic microfiber	16 µm							
A06	Inorganic microfiber	6 µm	A25	Inorganic microfiber	25 µm							
A10	Inorganic microfiber	10 µm	M25	Wire mesh	25 µm							

		Valves: FHM320				FHM500				Filter length				
Element	Δp	S	B	T	D	S	B	T	D	1	2	3	4	5
N	20 bar	-	•	-	•	-	•	-	•	•	•	•	•	•
H	210 bar	•	-	•	-	-	-	-	-					
S	210 bar	-	-	-	-	•	-	•	-					

		Filter length				
Execution		1	2	3	4	5
P01	MP Filtri standard	•	•	•	•	•
P02	Maintenance from the bottom of the housing				•	•
Pxx	Customized					

FILTER ELEMENT

Element series and size			Configuration example: HP320 4 A06 A N P01							
HP320 HP500										
Element length	HP320	HP500								
1	•	•								
2	•	•								
3	•	•								
4	•	•								
5		•								
Filtration rating (filter media)										
A03	Inorganic microfiber	3 µm								
A06	Inorganic microfiber	6 µm								
A10	Inorganic microfiber	10 µm								
A16	Inorganic microfiber	16 µm								
A25	Inorganic microfiber	25 µm								
M25	Wire mesh	25 µm								
			Seals		Element Δp		HP320	HP500	Execution	
			A	NBR	N	20 bar	•	•	P01	MP Filtri standard
			V	FPM	H	210 bar	•	-	Pxx	Customized
					S	210 bar	-	•		

CLOGGING INDICATORS

See page 786

DEA	Electrical differential pressure indicator
DEM	Electrical differential pressure indicator
DEU	Electrical differential pressure indicator
DLA	Electrical / visual differential pressure indicator
DLE	Electrical / visual differential pressure indicator

DTA	Electronic differential pressure indicator
DTI	I-O Link electronic differential pressure indicator
DVA	Visual differential pressure indicator
DVM	Visual differential pressure indicator

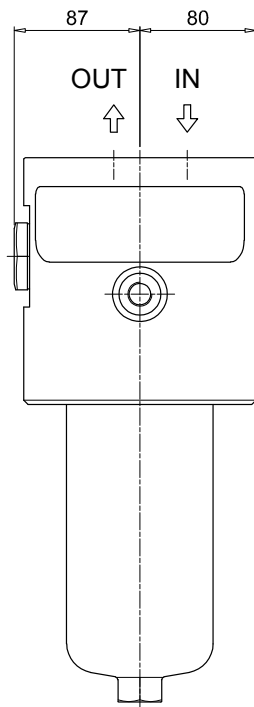
PLUGS

See page 807

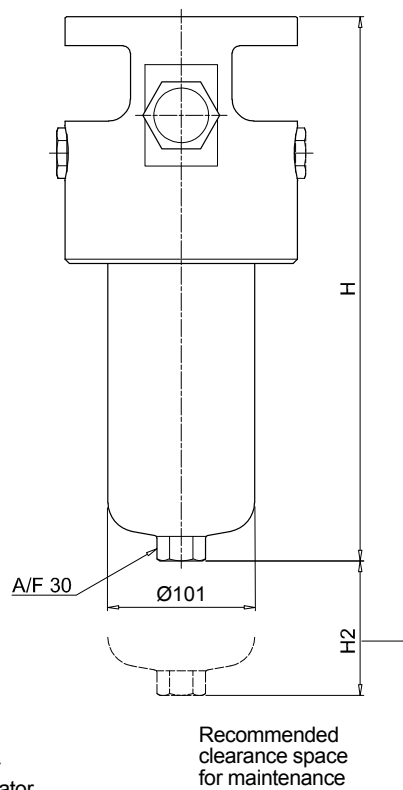
T2	Plug (not included)
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FHM320

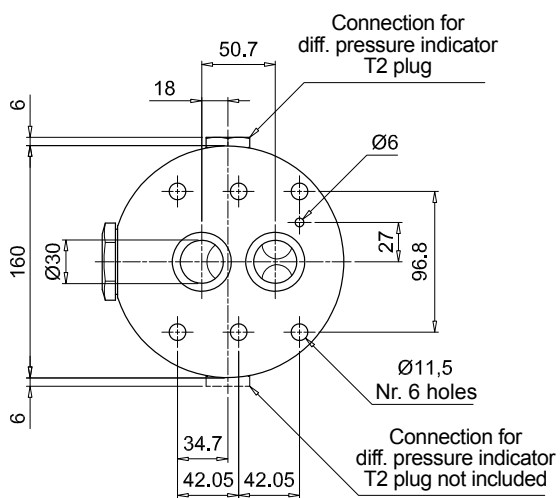
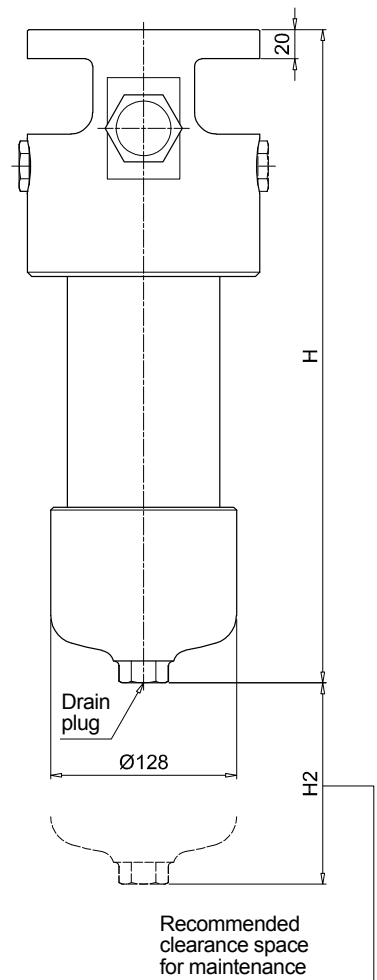
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	293	150	-
2	416	150	-
3	548	150	-
4	702	150	550



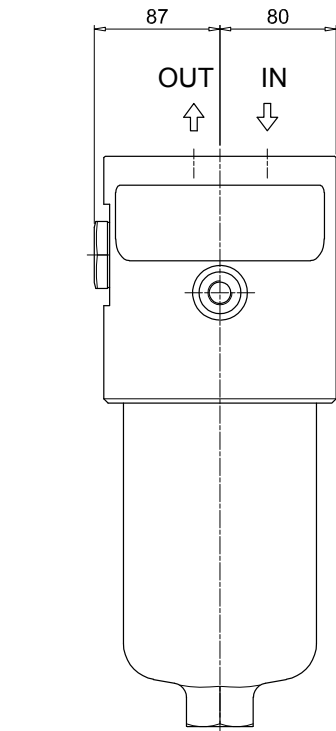
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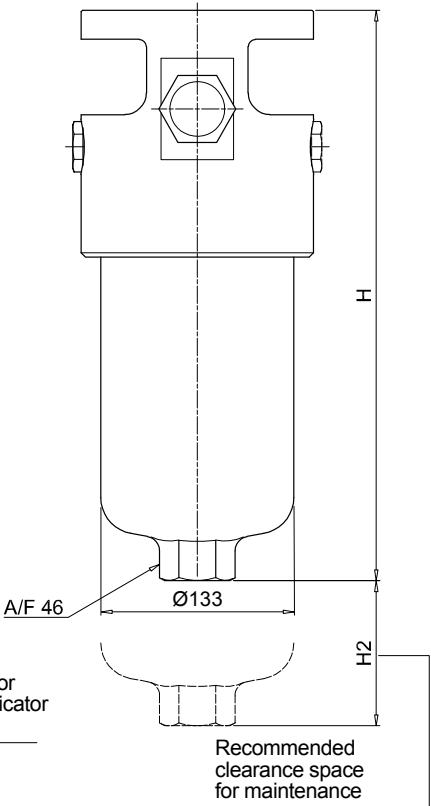
Length 4



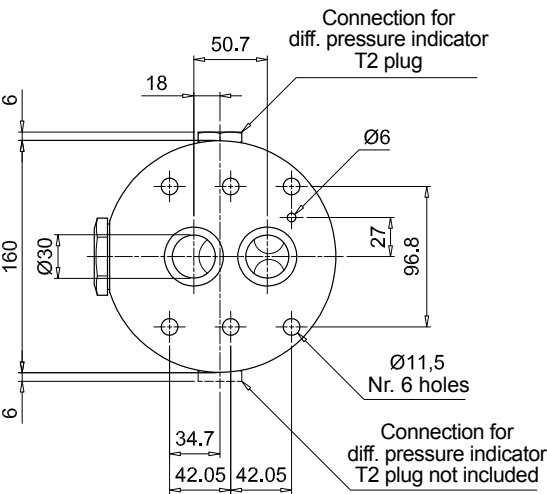
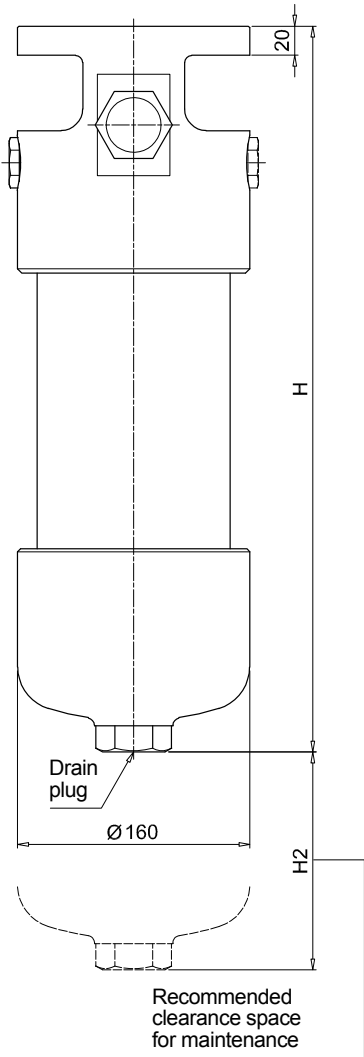
FHM500			
Filter length	H [mm]	H2 [mm]	
		Execution P01	Execution P02
1	355	150	-
2	445	150	-
3	521	150	-
4	679	150	480
5	845	150	650



Length 1 - 2 - 3



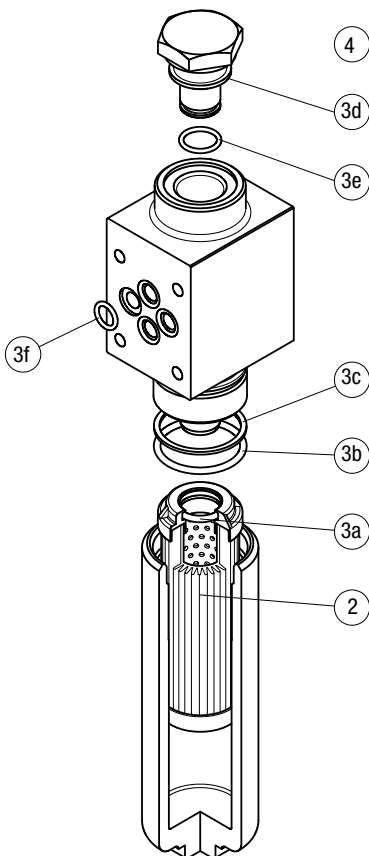
Length 4 - 5



FHM SPARE PARTS

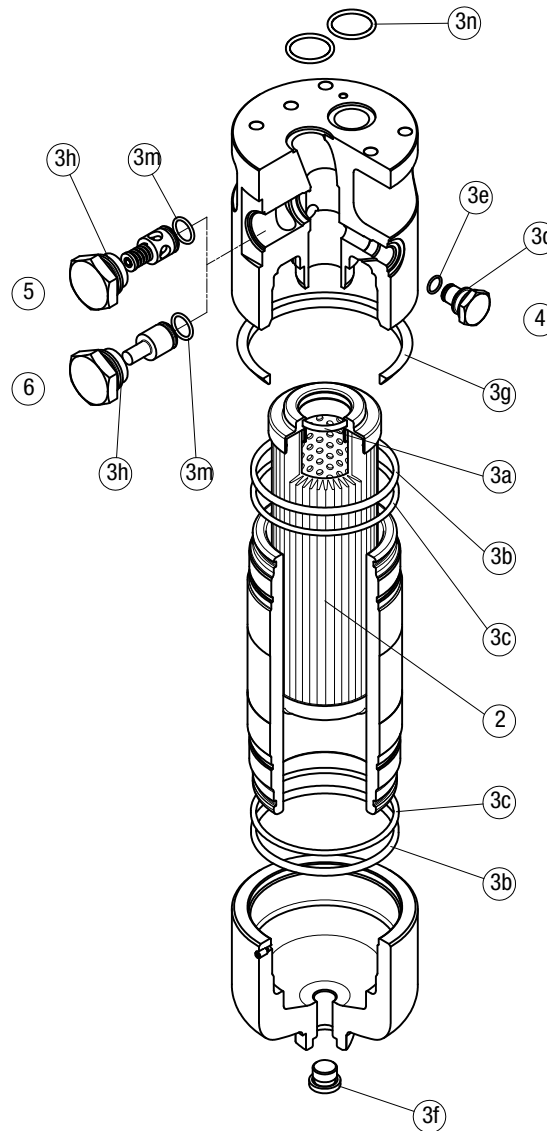
Order number for spare parts

FHM 006 - 007 - 010



Item:		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
		2		3 (3a ÷ 3f)		4	
Filter series	Filter element	Seal Kit code number		Indicator connection plug			
		NBR	FPM	NBR	FPM		
FHM 006	See order table	02050324	02050325	T2H	T2V		
FHM 007		02050600	02050601				
FHM 010		02050320	02050321				

FHM 050 - 065 - 135 - 320 - 500



Item:		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.		Q.ty: 1 pc.	
		2		3 (3a ÷ 3m)		4		5	
Filter series	Filter element	Seal Kit code number		Indicator connection plug		Bypass assembly		Non-bypass assembly	
		NBR	FPM	NBR	FPM	NBR	FPM	NBR	FPM
FHM 050	See order table	02050410	02050411	T2H	T2V	02001400	02001401	02001402	02001403
FHM 065		02050268	02050279			02001400	02001401	02001402	02001403
FHM 135		02050271	02050282			02001404	02001405	02001406	02001407
FHM 320		02050275	02050286			02001408	02001409	02001410	02001411
FHM 500		02050332	02050333			02001408	02001409	02001410	02001411